



Labor / Cut Management (LCM) is part of Byte's shop floor control family of products. LCM manages the operation, style and cut information and prints bundle tickets for part identification. LCM has the functionality built in to handle single plant configurations as well as central cutting / remote sewing sites. LCM has the ability to print bar-coded bundle tickets which will allow your company to expand into work-in-process tracking and source to gross incentive payroll.

Benefits

- **Efficiently manage Rates & Styles:** LCM allows users to manage their operation & style databases. Its built-in processes handle updates to base rates, standard allowed minutes or rates at the style & the cut levels.
- **Flexibility in multiple style Routings:** LCM allows users to set-up individual labor routings by style so that if equipment, base rates or methods change by plant or contractor, style routings can be set-up for each specific situation.
- **Flexible Bundle Ticket Formats:** LCM provides 5 standard bundle ticket formats. It also has the added flexibility to customize bundle ticket formats to meet your exact needs. If part identification is the main need, LCM can be configured to only print text without the barcode.
- **Verify bundles in a cut:** LCM provides a bundle check-off list to match bundles coming off the spreading table to the printed bundle tickets to make matching cut parts to bundles much easier.

Flexible Configurations & Features

LCM is available in various configurations to blend with the way *you* manufacture:

- **LCM:** The stand-alone or network version of LCM is primarily installed when cutting and sewing are housed under the same roof.
- **Central Cutting:** An option used when you have one or more cutting facilities that cut for one or more sewing facilities. All cuts will be created centrally (and possibly printed) and routed to the individual sewing facilities. Each of the external sewing facilities will have their own BYTE software to receive the cut data from the cutting facility.
- **Remote Sewing:** This option is used at the external sewing facility, in conjunction with the Central Cutting facility, to receive the cut data. This option scales the remote sewing system down and does not allow the creation of cuts remotely. Cuts can enter the remote sewing system from the cutting facility only.
- **Cut History:** New for 2008, Byte has added the Cut History program to store historical cut information once the actual cut and bundles have been removed from the database. Cut History keeps track of total SAH's, completed SAH's, Cut Quantity, & Completed Quantity by Cut.

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|--|-----------------|-----------------|--|--|----------------------|---------------------|--|---|
| 14 1 593WEST | | 15226 13 12 | | 15226 13 14 | | RED | | |
| B'HOLE CUFF 0.4675 25 14 RED | 593WEST 9.70 | 15226 13 12 | B'HOLE CUFF SLEEVE 593WEST 15226 12 14 | 25 RED | BUTTON CUFF 13 14 | 11 14 | 4.8950 25 593WEST 15226 0.44 13 11 | |
| ATTACH CUFF 0.4675 25 14 RED | | 593WEST 0.78 | 15226 13 10 | ATTACH CUFF SLEEVE 593WEST 15226 10 14 | 25 RED | HEM SLEEVE 13 14 | 9 14 | 5.8125 25 593WEST 15226 0.52 13 9 |
| TOPSTITCH SLEEVE 10.8125 25 14 RED | | 593WEST 0.99 | 15226 13 8 | TOPSTITCH SL SLEEVE 593WEST 15226 8 14 | 25 RED | SS SLEEVE 13 14 | 7 14 | 7.9575 25 593WEST 15226 0.44 13 7 |
| 14 1 593WEST | | 15226 13 12 | | 15226 13 14 | | RED | | |
| TOPSTITCH CUFF 9.1375 25 14 RED | | 593WEST 0.82 | 15226 13 8 | TOPSTITCH CU CUFFS 593WEST 15226 6 14 | 25 RED | TURN CUFF 13 14 | 5 14 | 0.8125 25 593WEST 15226 0.07 13 5 |
| HEM CUFF 10.9950 25 14 RED | | 593WEST 0.99 | 15226 13 4 | HEM CUFF CUFFS 593WEST 15226 4 14 | 25 RED | 13 14 | | |

Sample Bundle Ticket with Barcodes

The Time Is Now

Let us help you become more competitive.
Contact us today for more information.

| Ticket Printing | |
|---|-----|
| | LCM |
| Operation / Rate Library | ✓ |
| Style Library and printed Style Bulletin | ✓ |
| Cut Management | ✓ |
| Rate Update & Routing routines for Styles & Cuts | ✓ |
| Flexible Bundle Ticket Printing, 5 standard ticket forms, Custom forms available | ✓ |
| Cut Removal & Routing routines | ✓ |
| Cut History | ✓ |
| Style Reports – Style Bulletin, Style Labor Cost, Style Summary by Area, Operation Where Used | ✓ |
| Operation Report – Operation Where Used | ✓ |
| Cut Reports - Bundle List, Condensed Cut Chart, Cut Operations Bulletin | ✓ |
| User-defined Listings – Operation, Style, Cut, Bundle programs (as well as all set-up programs) | ✓ |