



Piecework Apparel Computer PAC



The Piecework Apparel Computer (PAC) is Byte's shop floor control and piecework payroll module. In the sewing industry, there are a myriad of ways to calculate Source-to-Gross information for individual and group incentive employees and PAC is up to the task. PAC has been put to the test over the last 20+ years by hundreds of sewing plants worldwide. PAC uses bar-coded bundle tickets to not only calculate incentive pay but to keep track of work-in-process, production scheduling, cut status and tracking, production "bottlenecks", employee efficiencies, plant costs and more.

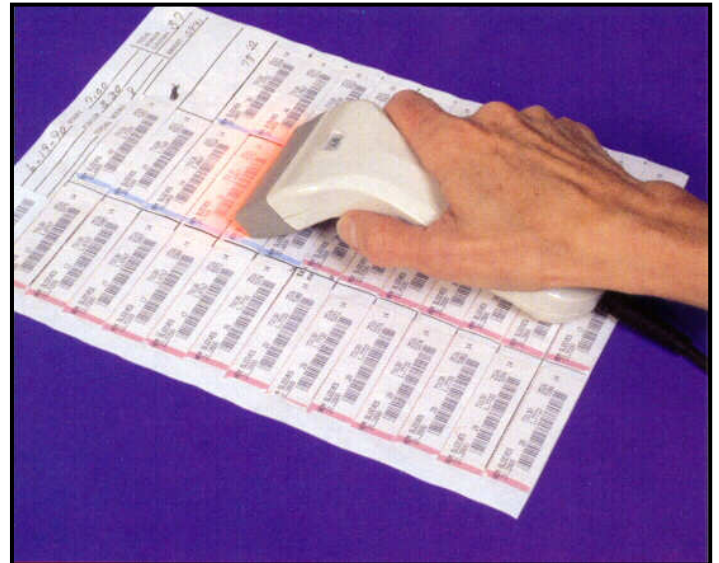
Benefits

- **Maximize Throughput:** PAC helps identify bottleneck operations and gives management the tools to make decisions to correct these problem areas. Correcting bottlenecks will lead to an increase in overall production and a potential increase in plant efficiency.
- **Balance the plant as never before:** PAC's work-in-process and bundle-tracking power gives your supervisors and plant management the tools to fine-tune every operation.
- **Reduce Excess Costs:** PAC collects labor cost information by plant, department and employee so that excess costs can be managed effectively.
- **Cut administrative and managerial expenses:** PAC reduces clerical costs by using error-free bar-code data collection and automatic source to gross calculations help improve productivity, morale and reduce turnover and training expenses.

Flexible Features

PAC comes standard with several powerful features to handle the way your company manufactures & pay incentives:

- Calculates **Split Incentives** & tracks **Jump Bonuses**
- Automates and tracks employee **Learning Curves**
- Automates **Attendance** routines
- **Centralized & decentralized Plant Payroll**
- Flexible **Group Incentive** calculations
- **Excess Labor Cost reporting** for direct and indirect employees
- Extensive **Contract Cost** functions
- User-defined **Production History** & unlimited **Payroll History**
- Automated **Rolling Average, Make-up & Overtime** calculations
- **Bulk Label** option for printing care labels
- **Custom Processes** for additional ways to pay employees
- Tight integration to **Controlled Inspection & Audit (CIA)** module for bundle level statistical quality control.
- Tight integration to **Automatic Cutting Incentive (ACI)** module for cutting room incentive calculations.
- Tight integration to **Employee Management System (EMS)** module for managing human capital.



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MODULE FEATURES	LCM	PAC
Operation Library, Style Bulletin & Cut Management	✓	
Rate Update & Routing routines	✓	
Define cuts by style, color, size and bundle quantity	✓	
Flexible bundle ticket printing	✓	
Cut Removal & Routing routines	✓	
5 Standard ticket forms, Custom forms available	✓	
Style Reports – Style Bulletin, Style Labor Cost, Style Summary by Area, Operation Where Used	✓	
Operation Report – Operation Where Used	✓	
Cut Reports - Bundle List, Condensed Cut Chart, Cut Operations Bulletin	✓	
User-defined Listings – Operation, Style, Cut, Bundle programs (as well as all set-up programs)	✓	
Payroll & Employee Management		
Scan Bar-coded bundle tickets, pay formulas & department changes		✓
Enter hours for production employees by pay type (standard & off standard time)		✓
Calculate individual & group incentives with power pay formula calculations		✓
Automatic calculations of make-up, user-defined rolling averages, overtime & more		✓
Automated attendance functions and attendance history		✓
Accumulates employee hour & pay history		✓
Production Management		
Operator accountability by bundle		✓
Cut status reporting		✓
Work-in-process reporting		✓
Daily & weekly finishing reports		✓
Cut planning & scheduling using the Shipping Schedule		✓
Monitor operational bottlenecks by key operations or trigger points		✓
Efficiency reporting by Plant, Department, & Operator		✓
Historical efficiency reporting		✓
Plant Capacity Reporting		✓
Plant Excess Cost Reporting		✓

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